

# Taping Equipment



TAPING EQUIPMENT

100%  
MADE in ITALY



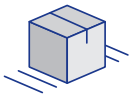


International Technical |Packaging| Applications

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# Taping Equipment



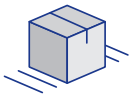
TAPING UNITS	K12	K11	K38	K25	VENTO 75	VENTO 50
Technology	Mechanical	Mechanical	Mechanical	Mechanical	Pneumatic	Pneumatic
Tape width [mm] (B)	75 (3")	50 (2")	38 (1 1/2")	25 (1")	75 (3")	50 (2")
Leg [mm] (D) (+/- 5)	30/50/70					
Top and bottom head	•	•	•	•	Only top	Only top
Left and right head	•	•	•	•	•	•
Dimensions (closed rollers) LxWxH [mm]	400 x 131 x 440	400 x 106 x 440	400 x 94 x 440	400 x 82 x 440	430x131x440	430x106x440
Dimensions (open rollers) LxWxH [mm]	400 x 131 x 530	400 x 106 x 530	400 x 94 x 530	400 x 82 x 530	400x130x490	400x105x490
Center to center mounting distance [mm]	278 / 350	278 / 350	278 / 350	278 / 350	278 / 350	278 / 350
Min. box dimensions for 30 mm leg LxWxH [mm]*	100 x 130 x 40	100 x 105 x 40	100 x 95 x 40	100 x 80 x 40	100 x 105 x 40	100 x 130 x 40
Min. box dimensions for 50 mm leg LxWxH [mm]*	100 x 130 x 60	100 x 105 x 60	100 x 95 x 60	100 x 80 x 60	100 x 105 x 60	100 x 130 x 60
Min. box dimensions for 70 mm leg LxWxH [mm]*	100 x 130 x 80	100 x 105 x 80	100 x 95 x 80	100 x 80 x 80	100 x 105 x 80	100 x 130 x 80
Maximum tape reel diameter [mm]	410					
Tape reel inner diameter [mm] ©	76					
Maximum taping speed [m/min] (A)	30					
Weight [kg]	6,6	6,2	5,7	5,3	8,4	7,7
Type of tape	PET, PVC, PP, PAPER (and REINFORCED but with filament tape kit)					
<b>Available options</b>						
Device that signals the breaking and the end of the tape	•	•	•	•	•	•
Filament tape kit	•	•	•	•	•	•
Silent unwinding	-	•	-	-	-	-
Stainless steel manufacturing	•	•	-	-	-	-

\* Considering the taping unit ONLY (not in combination with SIAT machineries)

## Possible integration in Siat taping equipment

CASE SEALER	K25	K38	K11	K12	K11 INOX	K12 INOX	Vento 50	Vento 75	Hot-Melt
SK10			•	•					
SK20/27			•	•					
SM2					•				
SR20/27			•	•					
NASTRO X	• •	• •	• •	• •					
NASTRO M	• •	• •	• •	• •					
NASTRO L	• •	• •	• •	• •			•	•	
NASTRO R	• •	• •	• •	• •			•	•	
SM11			• •	• •					
SM116			•	•					
HM11T/TB									•
SM44HD/HS			•	•					
SM446HD/HS			•	•					
SM11 INOX					•	•			
<b>Case former</b>									
PS50-TB			•						
F105									
F44			•						
BoxMaster			•	•					•

• = Integrated Unit Available



# Taping Equipment



## GTL - FLEXIBLE CONVEYORS



Description	Flexible wheel conveyor											
Type	GTL 400/2	GTL 400/3	GTL 400/4	GTL 400/5	GTL 500/2	GTL 500/3	GTL 500/4	GTL 500/5	GTL 650/2	GTL 650/3	GTL 650/4	GTL 650/5
Drive	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle
Transport	Wheels	Wheels	Wheels	Wheels	Wheels	Wheels	Wheels	Wheels	Wheels	Wheels	Wheels	Wheels
Width (mm)	400	400	400	400	500	500	500	500	650	650	650	650
Load capacity (kg) Open - Close	30 - 40	30 - 40	30 - 40	30 - 40	30 - 40	30 - 40	30 - 40	30 - 40	30 - 40	30 - 40	30 - 40	30 - 40
Length (mm) Open - Close	1000 3000	1500 4500	2000 6000	2500 7500	1000 3000	1500 4500	2000 6000	2500 7500	1000 3000	1500 4500	2000 6000	2500 7500
Notes	standard with legs LE-78 (others on request) - incl. casters											

## GTR - FLEXIBLE CONVEYORS

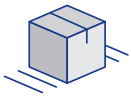


Description	Flexible roller conveyor								
Type	GTR 400/2	GTR 400/3	GTR 400/4	GTR 400/5	GTR 500/2	GTR 500/3	GTR 650/2	GTR 650/3	
Drive	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle
Transport	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers
Width (mm)	400	400	400	400	500	500	650	650	
Load Capacity (kg) open - close	35 - 45	35 - 45	35 - 45	35 - 45	35 - 45	35 - 45	35 - 45	35 - 45	35 - 45
Length (mm) open - close	1000 - 3000	1500 - 4500	2000 - 6000	2500 - 7500	1000 - 3000	1500 - 4500	1000 - 3000	1500 - 4500	
Notes	standard with legs LE-78 (others on request) - incl. casters								

## RG - FIXED CONVEYORS



Description	Stationary roller conveyor																
Type	RG04-75/500	RG06-75/500	RG1-75/500	RG2-75/500	RG04-37,5/500	RG1-37,5/500	RG2-37,5/500	RG04-75/650	RG1-75/650	RG2-75/650	RG04-37,5/650	RG1-37,5/650	RG2-37,5/650	RG1-37,5/800	RG2-37,5/800	RG1-75/800	RG2-75/800
Drive	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle	Idle
Transport	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers	Rollers
Width (mm)	500	500	500	500	500	500	500	650	650	650	650	650	650	800	800	800	800
Load capacity (kg)	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
Length (mm)	375	600	970	1950	375	970	1950	375	970	1950	375	970	1950	970	1950	970	1950
Notes	Legs shown are optional (fitting legs are ST / 55-83-120) rollers 32 Ø, available with split 37,5 or 75 mm																



# Taping Equipment



	CV - CURVE CONVEYORS	CT - BELT CONVEYORS				DV90 - DIVERTER	
Description	90° Idler wheel curve	Motorized belt conveyor				90° motorized roller diverter	
Type	CV90/500	CT1-500	CT2-500	CT3-500	CT4-500	DV90/P-500	DV90/P-650
Drive	Idle	motorized	motorized	motorized	motorized	motorized	motorized
Transport	Wheels	Belt	Belt	Belt	Belt	Rollers	Rollers
Width (mm)	500	500	500	500	500	500	650
Load capacity (kg)	35	100	100	120	160	20	20
Length (mm)	570	1000	2000	3000	4000	905	905
Notes	Legs shown are optional (fitting legs are ST / 55-83-120) rollers 32 Ø, available with split 37,5 or 75 mm	Couple of side-guiding (optional)	Couple of side-guiding (optional)	- Standard with legs LE-78 (others on request) - incl. casters - Adjustable speed – optional		- Rollers 48 Ø - Split 75 mm pusher to the left or right - Protections to the diverter are needed, so that it can comply with the directive 2006/42/EC	

## ST - LEGS FOR FIXED CONVEYORS

Type	ST-55/500	ST-55/650	ST-55/800	ST-83/500	ST-83/650	ST-83/800	ST-120/500	ST-120/650	ST-120/800
Height (mm) min-max	380 - 550	380 - 550	380 - 550	520 - 830	520 - 830	520 - 830	800 - 1230	800 - 1230	800 - 1230
Notes	Wheel Ø 80mm available								

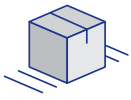
## LE - LEGS FOR FLEXIBLE CONVEYORS

Type	LE-48	LE-78	LE-115	LE-170
Height (mm) min-max	350 - 480	500-780	700-1150	100-1700

## AG21 - FEEDER





## AS22 - INDEXIT UNIT

Description	Feeder	Indexit unit
Type	AG21/500	AS22/500
Drive	Motorized	Motorized
Transport	Belt / Rollers	Wheels
Width (mm)	500	500
Load capacity (kg)	35	35
Length (mm)	1000	1000
Notes	-Standard with legs and side-guiding	-Standard with legs and side-guiding

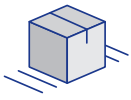


# Taping Equipment



		SK10	SK20	SK27	SM2 INOX
<b>Top and Bottom Semi-Automatic Case Sealers</b>  <b>Manual Box Adjustment</b> <b>Top-Bottom Belt Conveyor</b>					
Belt position		Bottom only	Top + Bottom	Top + Bottom	Top + Bottom
Box size		Medium	Medium	Large	Medium
Box dimensions (mm)	Length (L)	150 - ∞	150 - ∞	150 - ∞	150 - ∞
	Width (W)	140** - 500	140** - 500	140** - 650	140** - 500
	Height (H)	90* - 500	90* - 500	90* - 700	90* - 500
Removable taping units		Yes (Top & Bottom)	Yes (Top & Bottom)	Yes (Top & Bottom)	Yes (Top & Bottom)
Min / Max box weight	kg	0,5 – 30	0,5 – 32	0,5 – 32	0,5 – 32
Speed (depends on box length, belt-speed and operator performance)	bpm	up to 20	up to 20	up to 20	up to 20
Available taping units		K11 for 2" = 50 mm K12 for 3" = 75 mm	K11 for 2" = 50 mm K12 for 3" = 75 mm	K11 for 2" = 50 mm K12 for 3" = 75 mm	K11 for 2" = 50 mm
Tape leg	mm	30-50-70mm	30-50-70mm	30-50-70mm	30-50-70mm
Power (std.)	KW	0,13	0,26	0,26	0,26
Ingress protection code		IP54	IP54	IP54	IP56
Operator side		Left or Right	Left or Right	Left or Right	Left or Right
Other features		- Fast-removable taping head	- Roller upper guide - fast-removable taping head	- H max 950 mm with high position of column (min H = 340 mm) - Roller Upper Guide - fast-removable taping head	- Stainless steel AISI 304 - Roller upper guide
Optionals		- Lateral pressure rollers - Roller upper guide - Wheels - Higher/lower legs - Conveyors	- Tubular upper guide - Wheels - Higher/lower legs - Conveyors	- Higher belt speed (30m/min) - Energy saving - Wheels - Higher/lower legs - Conveyors	- Wheels - Higher/lower legs - Conveyors

\* 90 mm with 30 mm tape leg, 100 mm with 50 mm tape leg, 120 mm with 70 mm tape leg  
 \*\* 140mm with K11, 170mm with K12



# Taping Equipment

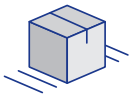


		SR20	SR27
<b>Top and Bottom Semi-Automatic Case Sealers</b>  <b>Automatic Box Adjustment</b> <b>Top-Bottom Belt Conveyor</b>			
Belt position		Top + Bottom	Top + Bottom
Box size		Medium	Large
Boxd dimensions (mm)	Length (L)	150 - ∞	150 - ∞
	Width (W)	140** - 500	140** - 650
	Height (H)	90* - 500	90* - 650
Removable taping units		Yes (Top & Bottom)	Yes (Top & Bottom)
Min / Max box weight	kg	0,5 – 32	0,5 – 32
Speed (depends on box length, belt-speed and operator performance)	bpm	up to 15	up to 15
Available taping units		K11 for 2" = 50 mm K12 for 3" = 75 mm	K11 for 2" = 50 mm K12 for 3" = 75 mm
Tape leg	mm	30-50-70mm	30-50-70mm
Power (std.)	KW	0,26	0,26
Ingress protection code		IP54	IP54
Air system brand		FESTO	FESTO
Air consumption	NL/Cycle	7	9
Operator side		Left or Right	Left or Right
Other features		<ul style="list-style-type: none"> <li>- Fast-removable taping head</li> <li>- Pneumatic system of box auto adjustment</li> </ul>	<ul style="list-style-type: none"> <li>- Fast-removable taping head</li> <li>- Pneumatic system of box auto adjustment</li> </ul>
Optionals		<ul style="list-style-type: none"> <li>- Wheels</li> <li>- Higher/lower legs</li> <li>- Conveyors</li> </ul>	<ul style="list-style-type: none"> <li>- Energy saving</li> <li>- Higher belt speed (30m/min)</li> <li>- Safety fences</li> <li>- Wheels</li> <li>- Higher/lower legs</li> <li>- Conveyors</li> </ul>

\* 90 mm with 30 mm tape leg, 100 mm with 50 mm tape leg, 120 mm with 70 mm tape leg





\*\* 140mm with K11, 170mm with K12





# Taping Equipment



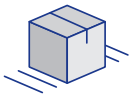
		X5	M5	M6	M8
<b>NASTRO-SB™</b> <b>Semi-Automatic Case Sealers</b>  <b>Manual Box Adjustment</b> <b>Side Belt Drive</b>					
Belt position		Side	Side	Side	Side
Box size		Medium	Medium	Large	Very large
Box dimensions S version(mm)	Length (L)	150 - ∞	150 - ∞	150 - ∞	150 - ∞
	Width (W)	150 - 500	150 - 500	150 - 650	150 - 800
	Height (H)	90* - 500	90* - 500	90* - 650	90* - 800
Box dimensions L version(mm)	Length (L)	150 - ∞	150 - ∞	150 - ∞	150 - ∞
	Width (W)	80** - 500	80** - 500	80** - 650	80** - 800
	Height (H)	50** - 500	50** - 500	50** - 650	50** - 800
Removable taping units		Yes (Top & Bottom without tools – except L version > only bottom)	Yes (Top & Bottom without tools – except L version > only bottom)	Yes (Top & Bottom without tools – except L version > only bottom)	Yes (Top & Bottom without tools – except L version > only bottom)
Min / Max box weight	kg	0,5 – 32	0,5 – 32	0,5 – 32	0,5 – 32
Speed (depends on box length, belt-speed and operator performance)	bpm	up to 20	up to 20	up to 20	up to 20
Available taping units		K11 for 2" = 50 mm	K11 for 2" = 50 mm	K11 for 2" = 50 mm	K11 for 2" = 50 mm
		K25 for 1" = 25 mm	K25 for 1" = 25 mm	K25 for 1" = 25 mm	K25 for 1" = 25 mm
		K38 for 1,5" = 38 mm	K38 for 1,5" = 38 mm	K38 for 1,5" = 38 mm	K38 for 1,5" = 38 mm
		K12 for 3" = 75 mm	K12 for 3" = 75 mm	K12 for 3" = 75 mm	K12 for 3" = 75 mm
Tape leg	mm	30-50-70mm	30-50-70mm	30-50-70mm	30-50-70mm
Power (std.)	KW	0,18	0,26	0,26	0,26
Ingress protection code		IP54	IP54	IP54	IP54
Operator side		Left or Right	Left or Right	Left or Right	Left or Right
Other features		- Single screw system for box dimension adjustment	- Double screw system for box dimension adjustment - Heavy duty Structure	- Double screw system for box dimension adjustment - Heavy duty Structure	- Double screw system for box dimension adjustment - Heavy duty Structure
Optionals		<ul style="list-style-type: none"> <li>- Re-designed columns &amp; upper frame to maximize strength</li> <li>- Fast-removable taping head without tools</li> <li>- Easy and quick belt conveyor maintenance and change</li> <li>- Roller upper guide</li> </ul>			
		<ul style="list-style-type: none"> <li>- Prolonged motorization</li> <li>- Safety fences</li> <li>- Wheels</li> <li>- Higher/lower legs</li> <li>- Conveyors</li> <li>- 3-flap folder</li> </ul>			

\* See minimum box dimension chart for std taping unit support

\*\* See minimum box dimension chart for integrated and displaced taping units




Minimum box dimension with 3" support (S version)			
Tape width	Leg 30 mm (WxH)	Leg 50 mm (WxH)	Leg 70 mm (WxH)
3"	150 x 90	150 x 100	150 x 120
2"	150 x 90	150 x 100	150 x 120
1,5"	150 x 90	150 x 100	150 x 120
1"	150 x 90	150 x 100	150 x 120

Minimum box dimensions with Integrated units (L version)			
Tape width	Leg 30 mm (WxH)	Leg 50 mm (WxH)	Leg 70 mm (WxH)
3"	130 x 90	150 x 100	150 x 120
3" displaced units	130 x 50	150 x 60	150 x 100
2"	105 x 90	125 x 100	125 x 120
2" displaced units	105 x 50	125 x 60	125 x 100
1,5"	95 x 90	115 x 100	115 x 120
1,5" displaced units	95 x 50	115 x 60	115 x 100
1"	80 x 90	100 x 100	100 x 120
1" displaced units	80 x 50	100 x 60	100 x 100



# Taping Equipment



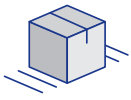
		L5	L6	L8
<b>NASTRO-SB™</b> <b>Semi-Automatic Case Sealers</b>  <b>Manual Box Adjustment</b> <b>Side Belt Conveyor</b> <b>Patented Logic On Board</b>				
Belt position		Left + Right	Left + Right	Left + Right
Box size		Medium	Large	Very large
Box dimensions S version(mm)	Length (L)	150 - ∞	150 - ∞	150 - ∞
	Width (W)	150 - 500	150 - 650	150 - 800
	Height (H)	90* - 500	90* - 650	90* - 800
Box dimensions L version(mm)	Length (L)	150 - ∞	150 - ∞	150 - ∞
	Width (W)	80** - 500	80** - 650	80** - 800
	Height (H)	50** - 500	50** - 650	50** - 800
Removable taping units		Yes (Top & Bottom without tools – except L version > only bottom)	Yes (Top & Bottom without tools – except L version > only bottom)	Yes (Top & Bottom without tools – except L version > only bottom)
Min / Max box weight	kg	0,5 – 32	0,5 – 32	0,5 – 32
Speed (depends on box length, belt-speed and operator performance)	bpm	up to 30	up to 30	up to 30
Available taping units		K11 for 2" = 50 mm		
		K25 for 1" = 25 mm		
		K38 for 1,5" = 38 mm		
		K12 for 3" = 75 mm		
Tape leg	mm	30-50-70mm	30-50-70mm	30-50-70mm
Power (std.)	KW	0,51	0,51	0,51
Ingress protection code		IP54	IP54	IP54
Operators side		Left or Right	Left or Right	Left or Right
Other features		<ul style="list-style-type: none"> <li>- Energy saving</li> <li>- Control panel on board</li> <li>- Patented variable speed</li> <li>- Double screw system for box dimension adjustment</li> <li>- Re-designed columns &amp; upper frame to maximize strength</li> <li>- Fast-removable taping head without tools</li> <li>- Easy and quick belt conveyor maintenance and change</li> <li>- Roller upper guid</li> </ul>		
Optionals		<ul style="list-style-type: none"> <li>- IoT Optimun, to monitor machine consumption and operation remotely</li> <li>- End/brake tape device</li> <li>- Pneumatic taping unit VENTO 50-75</li> <li>- Prolonged motorization</li> <li>- Safety fences</li> <li>- Passive flap folder</li> <li>- Wheels</li> <li>- Higher/lower legs</li> <li>- Conveyors</li> </ul>		

\* See minimum box dimension chart for std taping unit support

Minimum box dimension with 3" support (S version)			
Tape width	Leg 30 mm (WxH)	Leg 50 mm (WxH)	Leg 70 mm (WxH)
3"	150 x 90	150 x 100	150 x 120
2"	150 x 90	150 x 100	150 x 120
1,5"	150 x 90	150 x 100	150 x 120
1"	150 x 90	150 x 100	150 x 120




\*\* See minimum box dimension chart for integrated and displaced taping units

Minimum box dimensions with integrated units (L version)			
Tape width	Leg 30 mm (WxH)	Leg 50 mm (WxH)	Leg 70 mm (WxH)
3"	130 x 90	150 x 100	150 x 120
3" displaced units	130 x 50	150 x 60	150 x 100
2"	105 x 90	125 x 100	125 x 120
2" displaced units	105 x 50	125 x 60	125 x 100
1,5"	95 x 90	115 x 100	115 x 120
1,5" displaced units	95 x 50	115 x 60	115 x 100
1"	80 x 90	100 x 100	100 x 120
1" displaced units	80 x 50	100 x 60	100 x 100



# Taping Equipment



		R5	R6	R8
<b>NASTRO-SB™</b> <b>Semi-Automatic Case Sealers</b>  <b>Automatic Box Adjustment</b> <b>Side Belt Conveyor</b> <b>Patented Logic on Board</b>				
Belt position		Left + Right	Left + Right	Left + Right
Box Size		Medium	Large	Very large
Box dimensions S version(mm)	Length (L)	150 - ∞	150 - ∞	200 - ∞
	Width (W)	150 - 500	150 - 650	150 - 800
	Height (H)	90* - 500	90* - 650	90* - 800
Box dimensions L version(mm)	Length (L)	150 - ∞	150 - ∞	150 - ∞
	Width (W)	80*** - 500	80*** - 650	80*** - 800
	Height (H)	50** - 500	50** - 650	50** - 800
Removable taping units		Yes (Top & Bottom without tools – except L version > only bottom)	Yes (Top & Bottom without tools – except L version > only bottom)	Yes (Top & Bottom without tools – except L version > only bottom)
Min / Max box weight	kg	0,5 – 32	0,5 – 32	0,5 – 32
Speed (depends on box length, belt-speed and operator performance)	bpm	up to 14	up to 14	up to 14
Available taping units		K11 for 2" = 50 mm		
		K25 for 1" = 25 mm		
		K38 for 1,5" = 38 mm		
		K12 for 3" = 75 mm		
Tape Leg	mm	30-50-70mm	30-50-70mm	30-50-70mm
Power (std.)	KW	0,51	0,51	0,51
Ingress protection code		IP54	IP54	IP54
Air consumption - NL/cycle		9	12	15
Air system Brand (SMC)		SMC	SMC	SMC
Operator Side		Left or Right	Left or Right	Left or Right
Other features		<ul style="list-style-type: none"> <li>- Energy saving</li> <li>- Control panel on board</li> <li>- Patented variable speed</li> <li>- Re-designed columns &amp; upper frame to maximize strength</li> <li>- Fast-removable taping head without tools</li> <li>- Easy and quick belt conveyor maintenance and change</li> <li>- Pneumatic system of box auto adjustment</li> <li>- High belt speed (30m/min)</li> </ul>	<ul style="list-style-type: none"> <li>- Energy saving</li> <li>- Control panel on board</li> <li>- Patented variable speed</li> <li>- Re-designed column &amp; upper frame to maximize strength</li> <li>- Fast-removable taping head without tools</li> <li>- Easy and quick belt conveyor maintenance and change</li> <li>- Pneumatic system of box auto adjustment</li> <li>- High belt speed (30m/min)</li> </ul>	<ul style="list-style-type: none"> <li>- Energy saving</li> <li>- Control panel on board</li> <li>- Patented variable speed</li> <li>- Re-designed columns &amp; upper frame to maximize strength</li> <li>- Fast-removable taping head without tools</li> <li>- Easy and quick belt conveyor maintenance and change</li> <li>- Pneumatic system of box auto adjustment</li> <li>- Safety fences (mandatory)</li> <li>- High belt speed (30m/min)</li> </ul>
Optionals		- IoT Optimun, to monitor machine consumption and operation remotely - End/Brake tape device - Pneumatic taping unit VENTO 50-75 - Prolonged motorization - Safety fences - Wheels - Higher/lower legs - Conveyors		

\* See minimum box dimension chart for std taping unit support

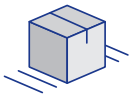
\*\* See minimum box dimension chart for integrated and displaced taping units

Minimum box dimension with 3" support (S version)			
Tape width	Leg 30 mm (WxH)	Leg 50 mm (WxH)	Leg 70 mm (WxH)
3"	150 x 90	150 x 100	150 x 120
2"	150 x 90	150 x 100	150 x 120
1,5"	150 x 90	150 x 100	150 x 120
1"	150 x 90	150 x 100	150 x 120

Minimum box dimensions with integrated units (L version)			
Tape width	Leg 30 mm (WxH)	Leg 50 mm (WxH)	Leg 70 mm (WxH)
3"	130 x 90	150 x 100	150 x 120
3" displaced units	130 x 50	150 x 60	150 x 100
2"	105 x 90	125 x 100	125 x 120
2" displaced units	105 x 50	125 x 60	125 x 100
1,5"	95 x 90	115 x 100	115 x 120
1,5" displaced units	95 x 50	115 x 60	115 x 100
1"	80 x 90	100 x 100	100 x 120
1" displaced units	80 x 50	100 x 60	100 x 100



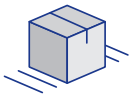
Available index unit  
AS25 550 and AS25 700



		PS50	F105
<b>Semi-Automatic Case Formers</b>  <b>- Packing-Station</b> <b>- Bottom-Flap-Closer</b> <b>- Tape sealer integrated in PS50</b>			
Belt position		Top + Bottom	-
Box size		Medium	Medium
Box dimensions (mm)	Length (L)	200 - 600	200 - 600
	Width (W)	150 - 500	90 - 500
	Height (H)	90* - 500	90 - 500
Removable taping units		Yes (Top & Bottom)	n.a.
Min / Max box weight	kg	0,5 – 32	0,5 – 32
Speed (depends on box length, belt-speed and operator performance)	bpm	up to 10	up to 10
Available taping units		K11 for 2" = 50 mm	-
Tape leg	mm	30-50-70	-
Flap folding function		Yes, for bottom side of the box	Yes, for bottom side of the box
Power (std.)	KW	0,26	-
Ingress protection code		IP54	-
Air system brand		FESTO	FESTO
Air consumption		14,2	14,2
Operator side		Left or Right	Left or Right
Optionals		<ul style="list-style-type: none"> <li>- Wheels</li> <li>- Conveyors</li> </ul>	<ul style="list-style-type: none"> <li>- Wheels</li> <li>- Conveyors</li> <li>- Elongated version for box length max 800 mm</li> </ul>

\* 90 mm with 30 mm tape leg, 100 mm with 50 mm tape leg, 120 mm with 70 mm tape leg





# Taping Equipment



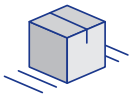
		SM11-SM11/4	SM116	SM11 INOX	SA11
<b>Fully Automatic Case Sealers</b> <b>Manual Box Adjustment</b> <b>Side Belt Drive</b>					
Belt position		Side	Side	Side	Side
Box size		Medium	Large	Medium	Medium
Box size adjustment		Manual	Manual	Manual	Manual
Box dimensions S version(mm)	Length (L)	200 - 600	300 - 900	200 - 600	200 - 600
	Width (W)	150 - 500	150 - 650	150 - 500	150 - 500
	Height (H)	90* - 600	180 - 700	90* - 600	90* - 600
Box dimensions L version / 4 (mm)	Length (L)	200 - 600	-	-	200 - 600
	Width (W)	105** - 500	-	-	105** - 500
	Height (H)	90* - 600	-	-	90* - 600
Removable taping units		Yes (Top & Bottom without tools – except /4 version > only bottom)	Yes (Top & Bottom)	Yes (Top & Bottom)	Yes (Top & Bottom without tools – except /4 version > only bottom)
Min / Max box weight	kg	2 – 32	2 – 32	2 – 32	2 – 32
Speed (depends on box length, belt-speed and operator performance)	bpm	up to 20	up to 15	up to 20	up to 20
Available taping units		K11 for 2" = 50 mm	K11 for 2" = 50 mm	K11 for 2" = 50 mm	K11 for 2" = 50 mm
		K12 for 3" = 75 mm	K12 for 3" = 75 mm	K12 for 3" = 75 mm	K12 for 3" = 75 mm
Tape leg	mm	30-50-70mm	30-50-70mm	30-50-70mm	30-50-70mm
Standard PLC brand		No PLC as standard	No PLC as standard	No PLC as standard	No PLC as standard
Power (std.)	KW	0,26	0,46	0,26	0,26
Ingress protection code		IP54	IP54	IP54	IP54
Air system brand		FESTO	FESTO	FESTO	FESTO
Air consumption		2	2	2	2
Operator side		Left or Right	Left or Right	Left or Right	Left or Right
Other features		<ul style="list-style-type: none"> <li>- Automatic 4 flap folder</li> <li>- Side presser</li> <li>- Metallic safety fences</li> </ul>	<ul style="list-style-type: none"> <li>- Automatic 4 flap folder</li> <li>- Side presser</li> <li>- Metallic safety fences</li> </ul>	<ul style="list-style-type: none"> <li>- Machine in stainless steel</li> <li>- Automatic 4 flap folder</li> <li>- Side presser</li> </ul>	<ul style="list-style-type: none"> <li>- Automatic 4 flap folder</li> <li>- Side presser</li> <li>- Metallic safety fences</li> </ul>
Optionals		<ul style="list-style-type: none"> <li>- Counter on handles</li> <li>- End tape without PLC</li> <li>- End/brake tape with PLC</li> <li>- Prolonged motorization</li> <li>- Fences with double side doors opening</li> <li>- Wheels</li> <li>- Higher/lower legs</li> <li>- Conveyors</li> <li>- AG21/500 Indexit unit available (integrated or separated control panel)</li> </ul>	<ul style="list-style-type: none"> <li>- Wheels</li> <li>- Higher/lower legs</li> <li>- Conveyors</li> <li>- AG21/650 Indexit unit available (integrated or separated control panel)</li> </ul>	<ul style="list-style-type: none"> <li>- Wheels</li> <li>- Higher/lower legs</li> </ul>	

\* See minimum box dimension chart for std taping unit support

\*\* See minimum box dimension chart for integrated and displaced taping units

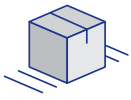
Minimum box dimension with 3" support (S version)			
Tape width	Leg 30 mm (WxH)	Leg 50 mm (WxH)	Leg 70 mm (WxH)
3"	150 x 90	150 x 100	150 x 120
2"	150 x 90	150 x 100	150 x 120

Minimum box dimensions with integrated units (L version)			
Tape width	Leg 30 mm (WxH)	Leg 50 mm (WxH)	Leg 70 mm (WxH)
3"	130 x 90	150 x 100	150 x 120
2"	105 x 90	125 x 100	125 x 120



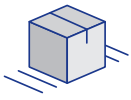
		HM11T	HM11TB
<b>Fully Automatic Case Sealers</b>  <b>Manual Box Adjustment</b> <b>Side Belt Drive</b> <b>Hot-Melt application</b>			
Belt position		Side	Side
Box size		Medium	Medium
Hot melt sealing unit		only Top	Top & Bottom
Box dimensions (mm)	Length (L)	200 - 600 mm	200 - 500 mm
	Width (W)	150 - 500 mm	150 - 500 mm
	Height (H)	150 - 500 mm	150 - 600 mm
Box dimensions Low version /4 (mm)	Length (L)	200 - 600 mm	200 - 500 mm
	Width (W)	150 - 500 mm	150 - 500 mm
	Height (H)	120 - 500 mm	120 - 600 mm
Standard PLC type		Siemens S7-1200	Siemens S7-1200
Pneumatic system		FESTO	FESTO
Min / Max box weight	Kg	2 - 30	2 - 30
Speed (box length + belt-speed)	bpm	up to 20	up to 16
Standard hot melt device		Robatech Concept 5	Robatech Concept 5
Hot-Melt dispenser power	KW	2,37	2,56
Machine power	KW	0,36	0,36
Ingress protection code		IP54	IP54
Air consumption	NL/Cycle	2,2	2,2
Operator side		Left or Right	Left or Right
Other features		<ul style="list-style-type: none"> <li>- Automatic 4 flap folder</li> <li>- Roller upper guide</li> <li>- Signal exchange (out)</li> </ul>	<ul style="list-style-type: none"> <li>- Automatic 4 flap folder</li> <li>- Roller upper guide</li> <li>- Signal exchange (out)</li> </ul>
Optionals		<ul style="list-style-type: none"> <li>- Siat connect</li> <li>- Double doors opening sides</li> <li>- Different hot-melt devices on request (Nordson problue flex)</li> <li>- Counters on handles</li> <li>- Wheels</li> <li>- Higher/lower legs</li> <li>- Conveyors</li> </ul>	<ul style="list-style-type: none"> <li>- Siat Connect</li> <li>- Double doors opening sides</li> <li>- Different hot-melt devices on request (Nordson problue flex)</li> <li>- Counters on handles</li> <li>- Wheels</li> <li>- Higher/lower legs</li> <li>- Conveyors</li> </ul>

\* 90 mm with 30 mm tape leg, 100 mm with 50 mm tape leg, 120 mm with 70 mm tape leg






		SM44HD/HS	SM446HD/HS
<b>Fully Automatic Case Sealers</b>  <b>Automatic Box Adjustment</b> <b>Side Belt Drive</b> <b>Patented Logic on Board</b>			
Belt position		Side	Side
Box size		Medium	Large
Box size adjustment		Automatic	Automatic
Box dimensions (mm)	Length (L)	150 - 600	300 - 800
	Width (W)	160 - 500	160 - 650
	Height (H)	140 - 500	140 - 650
Boxd dimensions Low Version /4 (mm)	Length (L)	150 - 600	-
	Width (W)	160 - 500	-
	Height (H)	90* - 460	-
Standard PLC type		Siemens S7-1200	Siemens S7-1200
Pneumatic system		FESTO	FESTO
Min / Max box weight	Kg	2 – 32	2 – 32
Speed (box length + belt-speed)	bpm	up to 10 (HD - Pneumatic) up to 14 (HS - Electric)	up to 8 (HD- Pneumatic) up to 10 (HS - Electric)
Removable taping units		Yes (Top & Bottom without tools - K11 only)	Yes (Top & Bottom without tools - K11 only)
Available taping units		K11 for 2" = 50 mm	K11 for 2" = 50 mm
		K12 for 3" = 75 mm	K12 for 3" = 75 mm
Machine power	KW	0,36 (HD) - 1,8 (HS)	0,36 (HD) – 3,3 (HS)
Ingress protection code		IP54	IP54
Air consumption	NL/Cycle	15,2 (HD) – 13,3 (HS)	20 (HD) - 14 (HS)
Operator side		Left or Right	Left or Right
Other features		<ul style="list-style-type: none"> <li>- Automatic 4 flap folder</li> <li>- Side presser</li> <li>- Metallic safety fences</li> <li>- Signal exchange (in-out)</li> <li>- Available indexit unit AS24-AS26 (500)</li> <li>- Integrated control panel</li> <li>- End/brake tape device</li> <li>- Bypass top taping unit</li> <li>- Box fix format function</li> <li>- High belt speed (30m/min)</li> <li>- 7" touch screen (HS only)</li> </ul>	<ul style="list-style-type: none"> <li>- Automatic 4 flap folder</li> <li>- Side presser</li> <li>- Transparent safety fences</li> <li>- Signal exchange (in-out)</li> <li>- Available indexit unit AS26 (650)</li> <li>- External control panel</li> <li>- End/brake tape device</li> <li>- Bypass top taping unit</li> <li>- Box fix format function</li> <li>- High belt speed (30m/min)</li> <li>- 7" touch screen (HS only)</li> </ul>
Optionals		<ul style="list-style-type: none"> <li>- Energy saving</li> <li>- Siat connect</li> <li>- Full bypass (bottom taping unit)</li> <li>- Wheels</li> <li>- Higher legs</li> <li>- Conveyors</li> </ul>	<ul style="list-style-type: none"> <li>- Energy saving</li> <li>- Siat connect</li> <li>- Full bypass (bottom taping unit)</li> <li>- Wheels</li> <li>- Higher legs</li> <li>- Conveyors</li> </ul>

\* 90 mm with 30 mm tape leg, 100 mm with 50 mm tape leg, 120 mm with 70 mm tape leg



# Taping Equipment

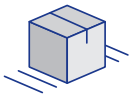


		F44	BOXMASTER S/H3L SMALL (TAPE)	BOXMASTER S/H5 BIG (TAPE)
<b>Fully Automatic Case Erectors</b> <b>Manual Box Adjustment</b> <b>Side Belt Drive</b>				
Belt position		Side	Side	Side
Box size		Medium	Small / Medium**	Medium
Box opening type		Pneumatic	AC Motor or Brushless	AC Motor or Brushless
Box dimensions (mm)	Length (L)	200 - 450 mm	-	300 - 620 mm
	Width (W)	150* - 350 mm	-	150 - 500 mm
	Height (H)	150 - 450 mm	-	150 - 500 mm
Box dimensions Low version (mm)	Length (L)	-	150 - 500 mm	300 - 620 mm
	Width (W)	-	150* - 350 mm	150* - 500 mm
	Height (H)	-	80 - 450 mm	80 - 500 mm
Removable taping units		Yes	Yes	Yes
Standard PLC type		Siemens S7-1200	Siemens S7-1200	Siemens S7-1200
Pneumatic system		FESTO	FESTO	FESTO
Speed (box length + belt-speed)	bpm	up to 8	AC Motors: up to 9 Brushless: up to 18	AC Motors: up to 9 Brushless: up to 18
Available taping units		K11 for 2" = 50 mm	K11 for 2" = 50 mm	K11 for 2" = 50 mm
		K12 for 3" = 75 mm	K12 for 3" = 75 mm	K12 for 3" = 75 mm
Machine power (std.)	KW	0,36	AC Motors: 1,2 Brushless: 2,4	AC Motors: 1,2 Brushless: 2,4
Ingress protection code		IP54	IP54	IP54
Air consumption	NL/Cycle	48	Venturi: 3	Venturi: 3
Operator side		Left or Right	Left or Right	Left or Right
Box magazine side		Left or Right	Left or Right	Left or Right
Other features		<ul style="list-style-type: none"> <li>- Gravity box storage for 150 boxes</li> <li>- VENTURI® vacuum system</li> <li>- Integrated control panel</li> <li>- Signal exchange (in-out)</li> <li>- Full Line photocell</li> <li>- Wheels</li> </ul>	<ul style="list-style-type: none"> <li>- Venturi vacuum system</li> <li>- Box magazine (150 boxes)</li> <li>- Counters on handles</li> <li>- Square box forming</li> <li>- Signal exchange (in-out)</li> <li>- Full line photocell</li> <li>- End/brake tape device</li> <li>- 7" touch screen control panel</li> <li>- Wheels</li> </ul>	<ul style="list-style-type: none"> <li>- Venturi vacuum system</li> <li>- Box magazine (150 boxes)</li> <li>- Counters on handles</li> <li>- Square box forming</li> <li>- Signal exchange (in-out)</li> <li>- Full line photocell</li> <li>- End/brake tape device</li> <li>- 7" touch screen control panel</li> <li>- Wheels</li> </ul>
Optionals		<ul style="list-style-type: none"> <li>- Conveyors</li> <li>- Higher legs</li> </ul>	<ul style="list-style-type: none"> <li>- Extended box magazine (300 boxes)</li> <li>- Alternative pump (Becker) vacuum system</li> <li>- IoT Optirun</li> <li>- Conveyors</li> <li>- Higher legs</li> </ul>	<ul style="list-style-type: none"> <li>- Extended box magazine (300 boxes)</li> <li>- Alternative pump (Becker) vacuum system</li> <li>- IoT Optirun</li> <li>- Conveyors</li> <li>- Higher legs</li> </ul>

\* Minimum width for 3", for 2" will be 125 mm

\*\* L+W > 300mm





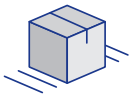
# Taping Equipment







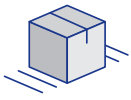
		BOXMASTER S/H3L SMALL (Hot melt)	BOXMASTER S/H5 BIG (Hot Melt)
<b>Fully Automatic Case Erectors</b>  <b>Manual Box Adjustment</b> <b>Side Belt Drive</b> <b>Patented Logic on Board</b> <b>Hot-Melt application</b>			
Belt position		Side	Side
Box size		Small/Medium **	Medium
Hot melt sealing unit		only Top	Top & Bottom
Box dimensions (mm)	Length (L)	-	300 - 620 mm
	Width (W)	-	150 - 500 mm
	Height (H)	-	150 - 500 mm
Box dimensions Low version (mm)	Length (L)	150 - 500 mm	300 - 620 mm
	Width (W)	150* - 350 mm	150* - 500 mm
	Height (H)	80 - 450 mm	80 - 500 mm
Standard PLC type		Siemens S7-1200	Siemens S7-1200
Pneumatic system		FESTO	FESTO
Min / Max box weight	Kg	2 - 30	2 - 30
Speed (box length + belt-speed)	bpm	AC Motors: up to 7 Brushless: up to 14	AC Motors: up to 7 Brushless: up to 14
Standard hot melt device		RobatechConcept 5	Robatech concept 5
Melt dispenser power	KW	2,24	2,24
Machine power	KW	AC Motors: 1,6 Brushless: 2,9	AC Motors: 1,6 Brushless: 2,9
Ingress protection code		IP54	IP54
Air consumption	NL/Cycle	Venturi: 3	Venturi: 3
Operator side		Left or Right	Left or Right
Other features		<ul style="list-style-type: none"> <li>- Venturi vacuum system</li> <li>- Box magazine (150 boxes)</li> <li>- Counters on handles</li> <li>- Square box forming</li> <li>- Signal exchange (in-out)</li> <li>- Full line photocell</li> <li>- End/brake tape device</li> <li>- 7" touch screen control panel</li> <li>- Wheels</li> </ul>	<ul style="list-style-type: none"> <li>- Venturi vacuum system</li> <li>- Box magazine (150 boxes)</li> <li>- Counters on handles</li> <li>- Square box forming</li> <li>- Signal exchange (in-out)</li> <li>- Full line photocell</li> <li>- End/brake tape device</li> <li>- 7" touch screen control panel</li> <li>- Wheels</li> </ul>
Optionals		<ul style="list-style-type: none"> <li>- Different hot-melt devices (Nordson)</li> <li>- Extended box magazine (300 boxes)</li> <li>- Alternative pump (Becker) vacuum system</li> <li>- IoT Optirun</li> <li>- Higher legs</li> <li>- Conveyors</li> </ul>	<ul style="list-style-type: none"> <li>- Different hot-melt devices (Nordson)</li> <li>- Extended box magazine (300 boxes)</li> <li>- Alternative pump (Becker) vacuum system</li> <li>- IoT Optirun</li> <li>- Higher legs</li> <li>- Conveyors</li> </ul>

\* Minimum width for 3", for 2" will be 125 mm

\*\* L+W > 300mm



	L33	L36	L46	L444
<b>Flexographic Printing Machines</b>				
Machine type	Manual	Manual	Manual	Automatic
Max material width (mm)	150	150	150	150
Max O.D. of the unwinder (mm)	400	400	400	400
Max O.D. of the rewinder (mm)	300	300	300	135
Max. printing width (mm)	150	150	150	150
Min. printing length (mm)	150,8 (Z=48)	150,8 (Z=48)	150,8 (Z=48)	169,56 (Z=54)
Max. printing length (mm)	502,6 (Z=160)	502,6 (Z=160)	502,6 (Z=160)	502,6 (Z=160)
Max. printing colors	3 Colors	3 Colors	4 Colors	4 Colors
Adjustable speed	0 -160 m/min	0 -160 m/min	0 -160 m/min	0 -200 m/min
Power supply	220V 50 - 60HZ 3PHASE 380-440V 50/60HZ 3PHASE+N	220V 50 - 60HZ 3PHASE 380-440V 50/60HZ 3PHASE+N	220V 50 - 60HZ 3PHASE 380-440V 50/60HZ 3PHASE+N	220V 50 - 60HZ 3PHASE 380-440V 50/60HZ 3PHASE+N
Kind of printable materials	<ul style="list-style-type: none"> <li>- PVC</li> <li>- Easy print</li> <li>- Hot melt</li> <li>- Masking tape</li> <li>- Wat tape</li> <li>- Polietylen</li> <li>- Acrylic opp through corona treatment</li> </ul>	<ul style="list-style-type: none"> <li>- PVC</li> <li>- Easy print</li> <li>- Hot melt</li> <li>- Masking tape</li> <li>- Wat tape</li> <li>- Polietylen</li> <li>- Solvent opp</li> <li>- Acrylic opp through corona treatment</li> </ul>	<ul style="list-style-type: none"> <li>- PVC</li> <li>- Easy print</li> <li>- Hot melt</li> <li>- Masking tape</li> <li>- Wat tape</li> <li>- Polietylen</li> <li>- Solvent opp</li> <li>- Acrylic opp through corona treatment</li> </ul>	<ul style="list-style-type: none"> <li>- PVC</li> <li>- Acrylic</li> <li>- Easy print</li> <li>- Hot melt</li> <li>- Adhesive tape</li> </ul>
Average machine output	1000/1200 rolls 50x66 with 2 colors in 8 working hours with an operator	1000/1200 rolls 50x66 with 2 colors in 8 working hours with an operator	1000/1200 rolls 50x66 with 2 colors in 8 working hours with an operator	2000 rolls 50x66 with 2 colors in 8 working hours with an operator
Tape core diameter	3" = 75 mm	3" = 75 mm	3" = 75 mm	3" = 75 mm
Features	Pneumatic unwinder, machine suitable for special rewinders	Primer and release stations, suitable for special rewinders	Primer and release stations, suitable for special rewinders	Electronic web guide alignment, automatic paper tabs attachment, corona treatment
Optional	<ul style="list-style-type: none"> <li>- ACL50 to print on the adhesive side</li> <li>- 1" = 25 mm turrets rewinders</li> <li>- Rewinding cores: 38-40-42-45-50-60 mm</li> <li>- Ceramic central drum</li> <li>- Available version with 4 or 5 colours</li> </ul>	<ul style="list-style-type: none"> <li>- Pneumatic unwinder</li> <li>- ACL50 to print on the adhesive side</li> <li>- 1" = 25 mm t rewinders</li> <li>- Rewinding cores: 38-40-42-45-50-60 mm</li> <li>- Ceramic central drum</li> </ul>	<ul style="list-style-type: none"> <li>- Pneumatic unwinder</li> <li>- ACL50 to print on the adhesive side</li> <li>- 1" = 25 mm t rewinders</li> <li>- Rewinding cores: 38-40-42-45-50-60 mm</li> <li>- Ceramic central drum</li> </ul>	<ul style="list-style-type: none"> <li>- Release station,</li> <li>- Module with manual rewinders</li> <li>- Tape control camera</li> <li>- Automatic core loader</li> </ul>



# Taping Equipment



## TAPE DISPENSER



Type	Weight (gr)					Weight (Kg)				PCS N° for
		A	B	C			l	w	h	

### CARTON DISPENSERS

H1	380	50	120	76	20	9,5	520	360	300	600
H3S	330	50	120	76	20	9	520	360	300	600
H11 CP	470	50	120	76	20	10	520	360	300	600
H2S	328	50	120	76	20	9	520	360	300	600
H66 CP	500	50	140	76	20	10,4	540	370	380	400
H75 CP	630	75	120	76	5	3,5	460	265	155	480
H15	460	50	140	76	20	10	560	410	235	640
H13	1370	50	140	76	20	29	540	370	380	400
H14	1370	50	140	76	20	29	540	370	380	400
H133	1500	75	140	76	12	19	495	330	370	192
MT2	350	50	140	-	5	2,5	255	205	290	400
MT3	430	75	140	-	5	3	500	275	105	300

### ADJUSTABLE LENGTH DISPENSERS

SL1	1600	25	140	25/76	6	9,9	490	240	320	330
SL3	4300	75	190	76	1	4,7	310	220	230	50

### HAND DISPENSERS

D2	19	25	30	38	50	19/25/30 38/50	120	76	19	25	30	38	50	19/25/30 9 Kg	19/25/30 410 x 270 x 220	~ 800 pz		
	330	370	420	460	480				28	25	20	25	25	38/50 14 Kg	38/50 410 x 280 x 400			
D6	70					50	115	76	250					17,8	610	400	340	4000

### BAG SEALERS

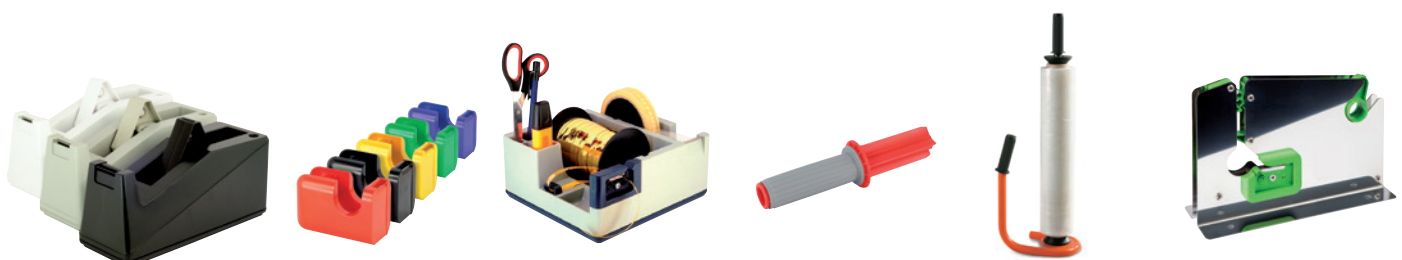
E7	1000	12	120	76	10	9,6	240	410	330	480
E7R	1000	12	120	76	10	9,6	240	410	330	480
E9	4800	15	190	76	6	29,2	540	390	230	90
E7R INOX	1000	12	120	76	10	9,6	240	410	330	480
E77	1140	12	190	76	10	11,85	420	300	360	320

### DESK/TABLE DISPENSERS

B20	1350	25	125	25/76	8	12	430	350	110	672
B21	620	19	70	25	20	14,5	320	340	160	800
GOLF	45	19	64	25	348	16,3	550	390	390	6960
B3TC	630	15÷50	140	76	10	6,5	360	340	140	720
B22	2400	25	125	25/76	6	14,5	420	200	300	288

### STRETCH FILM DISPENSERS

SRT	2260	CORE 76-50-38 mm h 508 mm			6	15	570	520	425	72
SP38	219	CORE 38 mm high 508 mm			32	7	540	380	380	512
SP50	250	CORE 50 mm high 508 mm			32	8	540	380	380	512
ISP38	109	CORE 38 mm high 150 mm			36	4	260	330	230	1296
ISP50	109	CORE 50 mm high 150 mm			36	4	260	330	230	1296





SIAT Group is the market leader in the production of machines for the packaging industry. It offers a wide range of machines for taping, wrapping, and strapping applications.

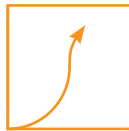
We produce more than 17.000 pieces of equipment per year and have manufacturing them for more than 50 years, proud to be recognized by our customers as the premium brand of machines for secondary packaging.

We offer products for many industries: food & beverage, e-commerce & logistics, packaging, and consumer products, resulting in a strong and durable offer for every need and every environment.

100%  
MADE in ITALY

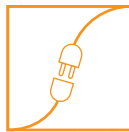


## Our machines are designed to:



### Increase customer productivity

Our machines boast an average life of 25 years, while our customers return from their investment in only 4 to 5 months.



### Lower the cost of ownership

Our machines require easy maintenance and simple installation. They are developed and designed to be user-friendly and for different applications of our customers, thanks to a research and development department that is always ready to respond to every need.



### Reduce environmental impact

We strongly believe in pursuing this goal by following our vision: the future of packaging involves a strong collaboration with our customers to find the most suitable and safe solution. Each machine is designed to minimize consumable use, reduce waste and use less energy.



### Be connected

Thanks to Optirun, SIAT Group's brand dedicated to IoT solutions, we can calculate consumption whether it is of tape, cardboard, film, strapping used, and monitor all machine parameters to avoid downtimes.



International Technical | **Packaging** | Applications

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[www.shop.siat.com](http://www.shop.siat.com)

All of our machines process the most common types of PVC, PP, PET, and PAPER tapes, and we constantly monitor all innovations in consumables, with a focus on new developments in the circular economy, to ensure that our machines can process the most sustainable tapes.

